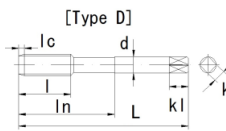
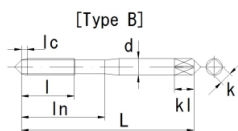
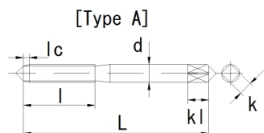


ミリねじ TiCNコーティング ポイントタップ TiCN coated Spiral Pointed Tap (Metric)



- ① 食付き長さ：5山 (Chamfer Length 5p)
- ② 材質：HSSE (Material)
- ③ 表面処理：TiCNコーティング (Surface: TiCN)



TiCNに比べ耐摩耗性に優れ、幅広い被削材に使用できます。TiCN coating has excellent wear resistance. It is suitable for tapping in soft material and hard materials.

表18 M POT TiCN

Table 18

*F：溝数。(Number of flutes) / HL：HL精度。(Hayasaka original thread limit)

(Unit: mm)

SIZE		CODE	L	l	ln	d	K	Kl	Type	F	HL
Dia	Pitch										
M2	× 0.4	34132	40	15		3.0	2.5	5	A	2	1
M2.3	× 0.4	34133	42	15		3.0	2.5	5	A	2	1
M2.5	× 0.45	34134	44	16		3.0	2.5	5	A	2	2
M2.6	× 0.45	34135	44	16		3.0	2.5	5	A	2	2
M3	× 0.5	06121	46	11	19	4.0	3.2	6	B	3	2
M4	× 0.7	06122	52	13	21	5.0	4.0	7	B	3	2
M5	× 0.8	06123	60	16	24	5.5	4.5	7	B	3	2
M6	× 1	06124	62	19	29	6.0	4.5	7	B	3	2
M8	× 1.25	06125	70	22	37	6.2	5.0	8	D	3	3
M10	× 1.5	06126	75	24	41	7.0	5.5	8	D	3	3
M12	× 1.75	06127	82	29	48	8.5	6.5	9	D	3	4
M14	× 2	06128	88	30	48	10.5	8.0	11	D	3	4
M16	× 2	06129	95	32	52	12.5	10.0	13	D	3	4
M18	× 2.5	06130	100	37	55	14.0	11.0	14	D	3	4
M20	× 2.5	06131	105	37	58	15.0	12.0	15	D	3	4
M22	× 2.5	06132	115	38	63	17.0	13.0	16	D	3	4
M24	× 3	06133	120	45	66	19.0	15.0	18	D	4	4
M27	× 3	04828	130	45	71	20.0	15.0	18	D	4	4
M30	× 3.5	04829	135	48	74	23.0	17.0	20	D	4	5