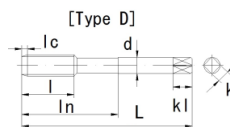
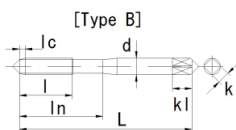
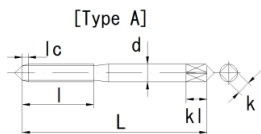


## ミリねじ チタンコーティング ポイントタップ TiN Coated Spiral Pointed Tap (Metric)



- ①食付き長さ：5山 (Chamfer Length 5p)
- ②材質：HSSE (Material)
- ③表面処理：チタンコーティング (Surface: TiN)



TiNコーティングの効果により、耐磨耗性、反溶着性に優れ、低-中炭素鋼、ステンレス鋼、アルミ鍛造品の加工に適します。TiN coating has a good welding resistance and good wear resistance. It is suitable for carbon steels, stainless steels and aluminium forgings.

表17 M POT TiN

Table 17

\*F：溝数。(Number of flutes) / HL：HL精度。(Hayasaka original thread limit)

(Unit: mm)

SIZE		CODE	L	l	ln	d	K	Kl	Type	F	HL
Dia	Pitch										
M2	× 0.4	25893	40	15		3.0	2.5	5	A	2	1
M2.3	× 0.4	32134	42	15		3.0	2.5	5	A	2	1
M2.5	× 0.45	25894	44	16		3.0	2.5	5	A	2	2
M2.6	× 0.45	25895	44	16		3.0	2.5	5	A	2	2
M3	× 0.5	06136	46	11	19	4.0	3.2	6	B	3	2
M4	× 0.7	06137	52	13	21	5.0	4.0	7	B	3	2
M5	× 0.8	06138	60	16	24	5.5	4.5	7	B	3	2
M6	× 1	06139	62	19	29	6.0	4.5	7	B	3	2
M8	× 1.25	06140	70	22	37	6.2	5.0	8	D	3	3
M10	× 1.5	06141	75	24	41	7.0	5.5	8	D	3	3
M12	× 1.75	06142	82	29	48	8.5	6.5	9	D	3	4
M14	× 2	06143	88	30	48	10.5	8.0	11	D	3	4
M16	× 2	06144	95	32	52	12.5	10.0	13	D	3	4
M18	× 2.5	06145	100	37	55	14.0	11.0	14	D	3	4
M20	× 2.5	06146	105	37	58	15.0	12.0	15	D	3	4
M22	× 2.5	06147	115	38	63	17.0	13.0	16	D	3	4
M24	× 3	06148	120	45	66	19.0	15.0	18	D	4	4
M27	× 3	04828	130	45	71	20.0	15.0	18	D	4	4
M30	× 3.5	04829	135	48	74	23.0	17.0	20	D	4	5