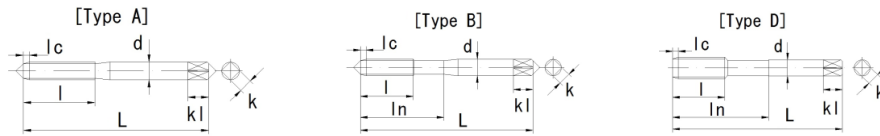


ミリねじ ステンレス用ポイントタップ Spiral Pointed Tap for Stainless Steels (Metric)



- ①食付き長さ：5山 (Chamfer Length 5p)
- ②材質：HSSE (Material)
- ③表面処理：ホモまたは無処理 (Surface: OX or Bright)



特にステンレス鋼・耐熱鋼・ニッケルクロムマンガン鋼などに適します。炭素鋼や合金鋼にも効果があります。
 Suitable for tapping through holes in materials such as Stainless Steels, Heat Resistant Steels and Nickel-Chrome-Manganese Steels. Also, it is suitable for Carbon Steels, Alloy Steels and equivalent materials.

表15 M POT SUS OX Table 15

*F：溝数。(Number of flutes) / HL：HL精度。(Hayasaki)

(Unit: mm)

SIZE		CODE	L	l	ln	d	K	Kl	Type	F	HL
Dia	Pitch										
M2	× 0.4	32432	40	15	-	3.0	2.5	5	A	2	1
M2.3	× 0.4	32861	42	15	-	3.0	2.5	5	A	2	1
M2.5	× 0.45	32862	44	16	-	3.0	2.5	5	A	2	2
M2.6	× 0.45	32863	44	16	-	3.0	2.5	5	A	2	2
M3	× 0.5	32614	46	11	19	4.0	3.2	6	B	3	2
M3	× 0.6	34136	46	11	19	4.0	3.2	6	B	3	2
M3.5	× 0.6	34137	48	13	20	4.0	3.2	6	B	3	2
M4	× 0.7	32434	52	13	21	5.0	4.0	7	B	3	2
M4	× 0.75	32864	52	13	21	5.0	4.0	7	B	3	2
M5	× 0.8	32435	60	16	24	5.5	4.5	7	B	3	2
M5	× 0.9	32865	60	16	24	5.5	4.5	7	B	3	2
M6	× 1	32436	62	19	29	6.0	4.5	7	B	3	2
M8	× 1.25	32866	70	22	37	6.2	5.0	8	D	3	3
M8	× 1	32867	70	22	37	6.2	5.0	8	D	3	2
M10	× 1.5	32868	75	24	41	7.0	5.5	8	D	3	3
M10	× 1.25	32869	75	24	41	7.0	5.5	8	D	3	3
M10	× 1	32870	75	24	41	7.0	5.5	8	D	3	3
M12	× 1.75	32631	82	29	48	8.5	6.5	9	D	3	3
M12	× 1.5	32871	82	29	48	8.5	6.5	9	D	3	3
M12	× 1.25	32872	82	29	48	8.5	6.5	9	D	3	3
M12	× 1	32873	82	29	48	8.5	6.5	9	D	3	3
M14	× 2	32874	88	30	48	10.5	8.0	11	D	3	3
M14	× 1.5	32875	88	30	48	10.5	8.0	11	D	3	3
M16	× 2	32876	95	32	52	12.5	10.0	13	D	3	3
M16	× 1.5	32877	95	32	52	12.5	10.0	13	D	3	3
M18	× 2.5	32878	100	37	55	14.0	11.0	14	D	3	3
M18	× 1.5	32879	100	37	55	14.0	11.0	14	D	3	3
M20	× 2.5	32880	105	37	58	15.0	12.0	15	D	3	3
M20	× 1.5	32881	105	37	58	15.0	12.0	15	D	3	3
M22	× 2.5	32882	115	38	63	17.0	13.0	16	D	3	4
M22	× 1.5	32883	115	38	63	17.0	13.0	16	D	3	4
M24	× 3	32884	120	45	66	19.0	15.0	18	D	4	4
M24	× 1.5	32885	120	45	66	19.0	15.0	18	D	4	4
M27	× 3	32886	130	45	71	20.0	15.0	18	D	4	4
M27	× 1.5	32887	130	45	71	20.0	15.0	18	D	4	4
M30	× 3.5	32888	135	48	74	23.0	17.0	20	D	4	5
M30	× 1.5	32889	135	48	74	23.0	17.0	20	D	4	4
M33	× 3.5	32890	145	51	77	25.0	19.0	22	D	4	5
M33	× 1.5	32891	145	51	77	25.0	19.0	22	D	4	4
M36	× 4	32892	155	57	82	28.0	21.0	24	D	4	5
M36	× 1.5	32893	155	57	82	28.0	21.0	24	D	4	4