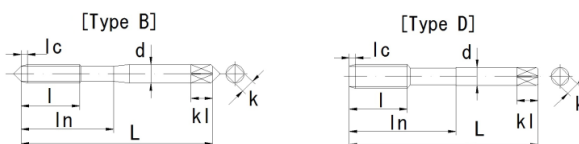


ミリねじ ポイントタップ Spiral Pointed Tap (Metric)



- ①食付き長さ：5山 (Chamfer Length 5p)
- ②材質：HSSE (Material)
- ③表面処理：ホモまたは無処理 (Surface: OX or Bright)

1. 貫通穴用。(For Through Holes) 2. 切削トルクが低く、切りくずを前方に排出します。(Pushes chips forward with low cutting torque) 3. 切りくずがコイルのようにカールして排出される被削材に適します。(Suitable for the materials where chips come out continuously in coil shape)

表13 M POT

Table 13

*F：溝数。(Number of flutes) / HL：HL精度。(Hayasaka original thread limit)

(Unit: mm)

Dia	SIZE		OX	Bright	L	l	l _n	d	K	K _l	Type	F	HL
	Pitch	CODE	CODE										
M3	×	0.5	32412	05643	46	11	19	4.0	3.2	6	B	3	2
M3	×	0.6	33398	05645	46	11	19	4.0	3.2	6	B	3	2
M3.5	×	0.6	33399	05646	48	13	20	4.0	3.2	6	B	3	2
M4	×	0.7	32413	05648	52	13	21	5.0	4.0	7	B	3	2
M5	×	0.8	32415	05652	60	16	24	5.5	4.5	7	B	3	2
M6	×	1	32417	05657	62	19	29	6.0	4.5	7	B	3	2
M8	×	1.25	32374	05662	70	22	37	6.2	5.0	8	D	3	3
M10	×	1.5	32421	05669	75	24	41	7.0	5.5	8	D	3	3
M12	×	1.75	32426	05679	82	29	48	8.5	6.5	9	D	3	4
M14	×	2	32428	05688	88	30	48	10.5	8.0	11	D	3	4
M16	×	2	32429	05697	95	32	52	12.5	10.0	13	D	3	4
M18	×	2.5	32770	05701	100	37	55	14.0	11.0	14	D	3	4
M20	×	2.5	32377	05709	105	37	58	15.0	12.0	15	D	3	4
M22	×	2.5	32780	05713	115	38	63	17.0	13.0	16	D	3	4
M24	×	3	32431	05717	120	45	66	19.0	15.0	18	D	4	4
M27	×	3	32796	04408	130	45	71	20.0	15.0	18	D	4	4
M30	×	3.5	32804	04417	135	48	74	23.0	17.0	20	D	4	5
M33	×	3.5	32815	04426	145	51	77	25.0	19.0	22	D	4	JIS2
M36	×	4	32824	04435	155	57	82	28.0	21.0	24	D	4	JIS2
M39	×	4	32848	04442	165	60	87	30.0	23.0	26	D	4	JIS2
M42	×	4.5	32847	04452	175	60	93	32.0	26.0	30	D	4	JIS2
M45	×	4.5	32849	04458	180	67	95	35.0	26.0	30	D	4	JIS2
M48	×	5	32856	04465	185	67	98	38.0	29.0	32	D	4	JIS2