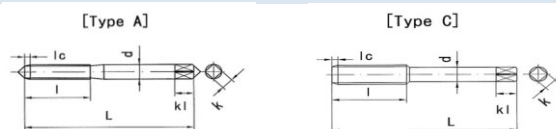


ミリねじ ステンレス用ハンドタップ Hand Tap for Stainless steel (Metric)



- ①食付き：先(#1)・9山、中(#2)・5山、上(#3)・1.5山
 (Chamfer length : Taper 9p, Plug 5p, Bottom 1.5p)
 ②材質：HSSE (Material) ③表面処理：ホモ処理 (Surface: OX)

ステンレス鋼、炭素鋼、合金鋼に適します。Suitable for tapping in materials such as Stainless steels, heat resistant steels, Carbon steels and Alloy steels.

表25 M HT SUS

Table 25

*F：溝数。(Number of flutes) / JC：JIS規格。(JIS class of the thread limit)

☆3P SETは先・中・上の3本1組です。("3P SET" consists of taper, plug and bottom)

(Unit: mm)

SIZE		食付 Chamfer	CODE	L	l	d	K	Kl	Type	F	JC
Dia	Pitch										
M2	× 0.4	9		40	15	3.0	2.5	5	A	3	2
		5									
		1.5									
		3P SET									
M3	× 0.5	9	32528	46	18	4.0	3.2	6	A	3	2
		5	32529								
		1.5	32530								
		3P SET									
M4	× 0.7	9		52	20	5.0	4.0	7	A	3	2
		5	32531								
		1.5	32532								
		3P SET									
M5	× 0.8	9	32533	60	22	5.5	4.5	7	A	3	2
		5	32534								
		1.5	32535								
		3P SET									
M5	× 0.9	9		60	22	5.5	4.5	7	A	3	2
		5									
		1.5									
		3P SET									
M6	× 1	9		62	24	6.0	4.5	7	A	3	2
		5									
		1.5									
		3P SET									
M8	× 1	9	34143	70	30	6.2	5.0	8	C	4	2
		5	34144								
		1.5	34145								
		3P SET	34146								
M8	× 1.25	9	32536	70	30	6.2	5.0	8	C	4	2
		5	32537								
		1.5	32538								
		3P SET	34147								
M10	× 1.25	9	34148	75	32	7.0	5.5	8	C	4	2
		5	34149								
		1.5	34150								
		3P SET	34151								
M10	× 1.5	9	34152	75	32	7.0	5.5	8	C	4	2
		5	34153								
		1.5	34154								
		3P SET	34155								
M12	× 1.25	9	34156	80	38	8.5	6.5	9	C	4	2
		5	34157								
		1.5	34158								
		3P SET	34159								
M12	× 1.5	9	34165	82	38	8.5	6.5	9	C	4	2
		5	34166								
		1.5	34167								
		3P SET	34168								
M12	× 1.75	9	34169	82	38	8.5	6.5	9	C	4	2
		5	34170								
		1.5	34171								
		3P SET	34172								

SIZE		食付 Chamfer	CODE	L	l	d	K	Kl	Type	F	JC
Dia	Pitch										
M14	× 1.5	9	34173	88	42	105	80	11	C	4	2
		5	34174								
		1.5	34175								
		3P SET	34176								
M14	× 2	9	34177	88	42	105	80	11	C	4	2
		5	32526								
		1.5	32527								
		3P SET	34178								
M16	× 1.5	9	34179	95	45	125	100	13	C	4	2
		5	34180								
		1.5	34181								
		3P SET	34182								
M16	× 2	9	34183	95	45	125	100	13	C	4	2
		5	34184								
		1.5	34185								
		3P SET	34186								
M18	× 1.5	9	34187	95	45	140	110	14	C	4	2
		5	34188								
		1.5	34189								
		3P SET	34190								
M18	× 2.5	9	34191	100	48	140	110	14	C	4	2
		5	34192								
		1.5	34193								
		3P SET	34194								
M20	× 1.5	9	34195	95	45	150	120	15	C	4	2
		5	34196								
		1.5	34197								
		3P SET	34198								
M20	× 2.5	9	34199	105	50	150	120	15	C	4	2
		5	34200								
		1.5	34201								
		3P SET	34202								
M22	× 1.5	9	34203	95	45	170	130	16	C	4	2
		5	34204								
		1.5	34205								
		3P SET	34206								
M22	× 2.5	9	34207	115	55	170	130	16	C	4	2
		5	34208								
		1.5	34209								
		3P SET	34210								
M24	× 1.5	9	34211	95	45	190	150	18	C	4	2
		5	34212								
		1.5	34213								
		3P SET	34214								
M24	× 3	9	34215	120	58	190	150	18	C	4	2
		5	34216								
		1.5	34217								
		3P SET	34218								